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The welding of
hygroscopic materials
such as polyamide
can lead to unstable
conditions during the
welding process. Due
to changing material

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properties, the ultrasonic welding process is influenced heavily by the moisture level of the welding parts. To achieve stable welding processes and high weldline qualities, it is necessary to understand the influence of moisture on the material

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properties and the
ultrasonic welding
process.

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material properties .

By Christian

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The welding of hygroscopic materials such as polyamide can lead to unstable conditions during the welding process. Due to changing material properties, the ultrasonic welding process is influenced heavily by the moisture level of the welding parts. To

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Downscaled tensile
specimens were
manufactured using
ultrasonic molding on
polyamide pellets not
only to obtain
specimens, but also to
investigate the
influence of the
processing conditions
on process

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characterization. A
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modeling approach is
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proposed to assess
the energy flow
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popular methods for joining plastics and it is becoming an important method for welding polymeric composites. This chapter first describes the theory of ultrasonic welding including viscoelastic heating and the difference between near-field and far-field ultrasonic

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The process of ultrasonic welding of plastics is achieved by applying a vibrating metal tool (horn) at 90° to the stationery plastic parts which then vibrate. When combined with

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pressure, friction
produces heat &
melts the parts at the
horn contact point.

Once cooled down a
solid homogeneous
weld between the 2
parts is created.

Ultrasonic Welding of Plastics – Materials Guide

Which are weldable
plastics? There are

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thermoplastic materials, elastomers, and thermoset resins:

Thermoplastic

materials are plastics that are processed by heat and are well suited for ultrasonic welding. Elastomers are plastics that are processed by means of cross-linking; they do not react to ultrasonics.

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polyamide using
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technology is much
poorer than linear
vibration and hot-
plate welds (see
Tables 1- 2).

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has been widely used
in joining plastic
parts since it is fast,
economical, and

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suitable for
automation. It also
has great potential
for joining
thermoplastic
composite structures
in the aerospace and
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The ultrasonic welding (UW) technique is an ultra-fast joining process used to join thermoplastics, metals and thermoplastic polymer matrix composites. It provides an excellent bonding strength with minimum welding time range from 0.5 s

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to 5 s depending on
the type of material.
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